



PREMIUM QUALITY VINYL WINDOWS & DOORS





70 Series Pro Double-Hung Replacement Windows.

WINDOWS & DOORS FOR YOUR LIFE

Whether you're replacing existing windows, adding a new room or building a new home, you'll be glad to discover that American Craftsman – an Andersen Company – offers a full line of premium quality, energy efficient, low-maintenance vinyl products at an uncompromising value for your home.

At American Craftsman, our heritage of quality and dependability began more than 60 years ago. In those six decades, much has changed, but one thing hasn't: Our commitment to providing our customers quality they can count on. So if you're considering vinyl windows and patio doors for your home, the smart choice is American Craftsman®.



ENERGY EFFICIENCY

American Craftsman is recognized as an ENERGY STAR® partner, which means many of our products meet strict energy efficiency guidelines set by the U.S. Environmental Protection Agency and the U.S. Department of Energy. In fact, many



of our products meet or exceed ENERGY STAR qualifications in all 50 states and can help reduce your monthly energy bills by up to 15%.* A variety of glass options is available to maximize energy efficiency and help cut your heating and cooling bills even further.

LOW-MAINTENANCE VINYL

Weekends weren't meant for working. That's the beauty of American Craftsman vinyl windows and doors. They're all low maintenance — making scraping, sanding, painting and lost weekends a thing of the past. Routine wear is almost invisible. Even scratches go virtually undetected,† because the color is continuous throughout the vinyl material.

QUALITY AND CRAFTSMANSHIP

Our windows and patio doors are built to exacting window industry standards. We use proven, high-tech processes such as fusion-welding for bonds twice as strong as the original material, resulting in durable,† weathertight products.

All American Craftsman products are rigorously tested and independently certified for reliable performance. We're so certain of our product quality, we back each product with a Limited Lifetime Warranty.†

CHOICES

Your new windows should look like they were made for your home. That's why we offer a diverse selection of styles, shapes and sizes, as well as a wide variety of options that help you create just the right window for each room.

*ENERGY STAR® Certified windows, doors and skylights compared to non-qualified products. Savings vary geographically. www.energystar.gov. ENERGY STAR is a registered trademark of the U.S. Environmental Protection Agency. †Visit americancraftsmanwindows.com for complete warranty details.

Choosing the right windows

Which one is your project?

REPLACEMENT

Designed to fit inside your existing window frame.

This is the quickest, easiest way to replace your windows. You work within the existing window opening, leaving the interior trim, frame and exterior siding in place for minimal home disruption. Once you're familiar with the process, a window can be replaced in as little as 30 minutes.



REPLACEMENT WINDOW

- Cost-effective upgrade
- Easy for do-it-yourselfers
- No special tools required
- No ladder required - installed from inside your home
- Replace windows on your schedule
- New windows with minimal mess
- Custom sizes to fit any window opening for a fast, weathertight installation

REMODEL OR NEW CONSTRUCTION

Made for new walls or window openings.

If you're building a new home, putting on an addition or creating a new window opening, this is your chance to be creative. You'll be amazed at all the styles and configurations American Craftsman has for you.

REMODEL/NEW CONSTRUCTION WINDOW



- Perfect for new homes, additions or new window openings
- Get creative with hundreds of styles and options
- Nailing fin for fast, weathertight installation



Start your replacement project on page 6.

DOUBLE-HUNG WINDOWS.....	8
SINGLE-HUNG WINDOWS	8
GLIDING WINDOWS	10
AWNING WINDOWS	10
HOPPER WINDOWS	10
CASEMENT WINDOWS	11



Start your remodel or new construction project on page 12.

DOUBLE-HUNG WINDOWS	16
SINGLE-HUNG WINDOWS	16
BAY & BOW WINDOWS	21
CASEMENT WINDOWS	22
AWNING WINDOWS	22
GLIDING WINDOWS	24
PATIO DOORS	26

3 SIMPLE STEPS

to replacing your old windows

The average person can replace windows with basic tools. Replacement averages 30 minutes per window with minimal mess and disruption to your home.



1

MEASURE THE OPENING

Take the smallest width and height measurements. Make sure the opening is square by measuring diagonally. Measurements must be within 1/8". Record your measurements on the worksheet provided in this brochure and take them to The Home Depot® store near you.



2

REMOVE EXISTING WINDOW PARTS

Remove both sash and interior stops, leaving the window frame and trim in place. Then, apply sealant.

MEASURING TIPS

WIDTH: Measure the width of the opening from jamb to jamb, behind the trim or stops.



HEIGHT:

Measure the height of the opening from the highest point of the sloped sill to the top of the head jamb, behind the interior stop.



Our replacement windows are custom sized to fit your window opening. If your measurements fall within these ranges, we have a window for you.



70 & 50 SERIES HUNG REPLACEMENT WINDOWS

SERIES	min. width	max. width	min. height	max. height
70 Pro Double-Hung	16-3/4"	48"	26-3/4"	80"
50 Double-Hung	16-3/4"	48"	26-3/4"	77-1/4"
50 Single-Hung	16"	48"	24"	80"



70 SERIES CASEMENT REPLACEMENT WINDOWS

MODELS	min. width	max. width	min. height	max. height
Single	17-1/2"	36"	23"	72"
Twin	35"	72"	23"	72"
Triple	52-1/2"	108"	23"	72"
Quadruple	70"	108"	23"	72"
Picture with Flanking Casements	70"	108"	23"	72"



SINGLE



TWIN



TRIPLE



QUADRUPLE



PICTURE WITH
FLANKING CASEMENTS

The big difference

Replacing old windows with new ones can make an impressive change in your home.

New windows can provide better insulation against winter cold and summer sun, helping to reduce your energy bill. They will also operate better and can even add to your home's curb appeal.



3

INSERT NEW WINDOW

Insert the new window, which will sit against the outer blind stops. Make sure it is square and then simply secure it, apply sealant and trim, and you're done!



For more detailed installation instructions and to view an installation video, visit

americancraftsmanwindows.com

BEFORE

AFTER



70 SERIES AWNING REPLACEMENT WINDOWS

MODELS	min. width	max. width	min. height	max. height
Single	17-1/2"	48"	15"	36"
Twin Horizontal	35-1/2"	96"	15"	36"
Triple Horizontal	54"	108"	15"	36"
Twin Vertical	17-1/2"	48"	30"	72"
Triple Vertical	17-1/2"	48"	45"	108"
Picture over Single	17-1/2"	48"	45"	96"



SINGLE



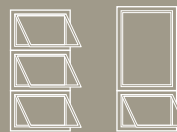
TWIN HORIZONTAL



TRIPLE HORIZONTAL



TWIN VERTICAL



TRIPLE VERTICAL



PICTURE
OVER
SINGLE



70 SERIES GLIDING REPLACEMENT WINDOWS

MODELS	min. width	max. width	min. height	max. height
XX	22"	86"	14-1/4"	66"
XOX	48"	108"	14-1/4"	62"
XOX Wide	48"	108"	14-1/4"	62"



XX



XOX



XOX WIDE

NEW DOUBLE-HUNG

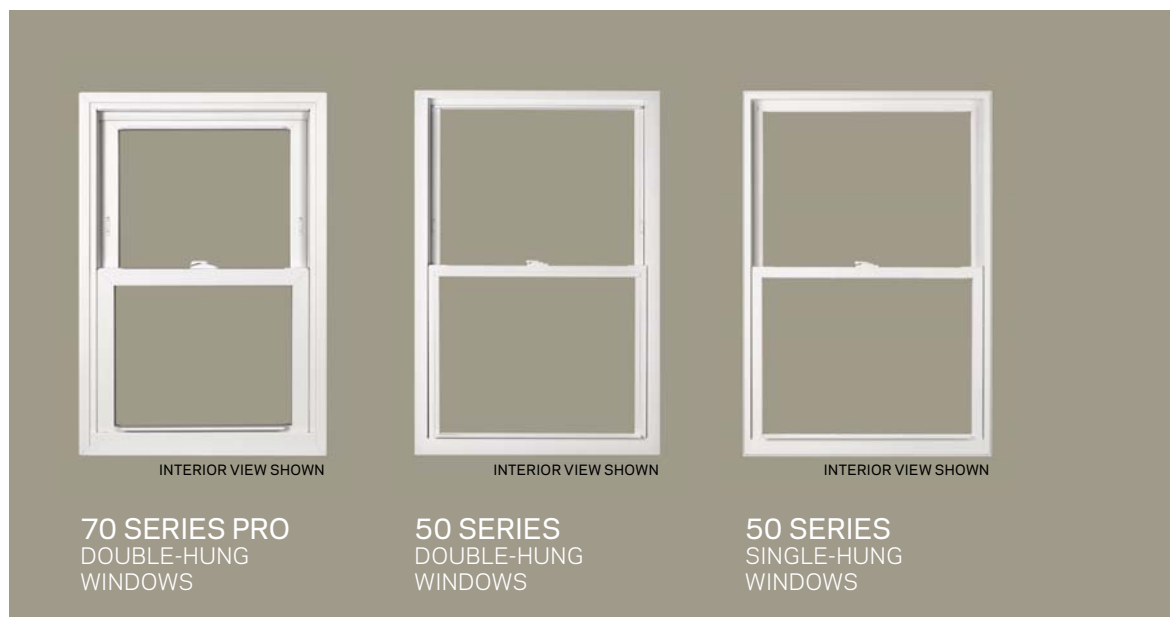
for easy window replacement

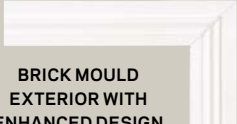
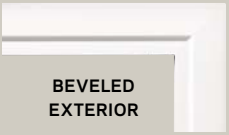
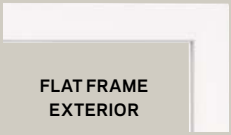












70 SERIES PRO DOUBLE-HUNG

- Designed for easy window replacement
- Decorative frame adds curb appeal
- Fusion-welded vinyl frame and sash for strong, weathertight corners
- Innovative balance system makes this window effortless to open
- Energy-efficient glass to help lower heating and cooling bills

DOUBLE-HUNG | SINGLE-HUNG WINDOWS



FEATURES	70 SERIES PRO	50 SERIES	50 SERIES
FRAME	 BRICK MOULD EXTERIOR WITH ENHANCED DESIGN	 BEVELED EXTERIOR	 FLAT FRAME EXTERIOR
SASH	Top and bottom operate	Top and bottom operate	Bottom operates
TILT-IN FOR EASY CLEANING	Yes	Yes	Yes
WEATHERSTRIP	Heavy duty	Standard	Standard
HARDWARE	Premium Lock  -OR- Indicator Lock  LOCKED  UNLOCKED	Standard	Standard
INSECT SCREEN	Locking insect screen	Standard	Standard
COLORS	 WHITE  BEIGE  DARK BRONZE*	 WHITE  BEIGE	 WHITE  BEIGE

GLIDING WINDOWS



70 SERIES Gliding windows feature two panels that slide horizontally to give you improved ventilation. Available in three different configurations to enhance the style of your home.

- Both panels slide
- Colonial, brick mould exterior frame enhances curb appeal
- Durable rollers and a specially designed track make sliding easy
- Dual weatherstripping for an energy-efficient, weathertight seal



Available with StormDefense™ protection, which includes impact-resistant glass and structural upgrades to meet the tough building codes of hurricane-prone coastal areas.*



XX



XOX



XOX WIDE

AWNING WINDOWS



70 SERIES Awning windows open outward from the bottom, allowing for ventilation and protection from the rain. With six styles to choose from, you can create a distinctive look for your home.

- Beveled exterior frame adds curb appeal
- Dual arm hinge for easy, reliable operation
- Folding hardware eliminates interference with window treatments



Available with StormDefense™ protection, which includes impact-resistant glass and structural upgrades to meet the tough building codes of hurricane-prone coastal areas.*



SINGLE OVER



TWIN HORIZONTAL



TRIPLE HORIZONTAL



TWIN VERTICAL



TRIPLE VERTICAL



PICTURE OVER SINGLE

*See your local code official for specific requirements.

For more information on StormDefense, visit: americancraftsmanwindows.com/coastal

CASEMENT WINDOWS

70 SERIES

Casement windows are hinged on the side and open outward to the right or to the left. Depending on the home, they can offer traditional charm or contemporary elegance.

- Multi-point lock engages from a single lever
- Folding hardware eliminates interference with window treatments



Available with StormDefense™ protection, which includes impact-resistant glass and structural upgrades to meet the tough building codes of hurricane-prone coastal areas.*



Continuous Frame

CONSTRUCTION

When combining casement or awning windows in a single opening, they're held together in a solid, fusion-welded continuous frame. Our continuous frame is a single frame that fully surrounds all of the windows, resulting in easier installation, a clean appearance and a weathertight seal.

Stationary, left-opening or right-opening windows are available (shown below as viewed from the exterior of the home).



SINGLE



TWIN



TRIPLE



QUADRUPLE



PICTURE WITH FLANKING CASEMENTS



Creating a room? Design your windows, too.

A new space is a blank canvas. You've already chosen American Craftsman® windows for energy efficiency, low maintenance and craftsmanship, now let your imagination run through our selection of styles, sizes, shapes and options. Whether you prefer traditional, contemporary or something in between, we have the selection to suit your style. If you don't find a window in your size, let us make a custom one to fit your specifications. We'll even show you how to put windows together in combinations that create a unique appearance for your home. The beauty of creating a new space is in the possibilities.



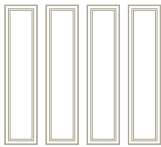
CREATIVE WINDOW DESIGNS

Windows are all about vision. What's yours?



Looking for endless ways to improve your view?

Rectangular windows with a simple arched eyebrow add a touch of character while maintaining a casual feel.



Do you want to let in as much light as possible?

Create a wall of windows to add light, extend your view and cast interesting shadows in your home. This can be as simple as creating a series of windows that extend near the ceiling for maximum impact.



Do you want to make a statement?

Window combinations, where various shapes and sizes are placed together, can provide an elegant, traditional look with graceful arch tops. A more modern, contemporary statement can be made using strong angles of trapezoids and polygons.



TWIN
DOUBLE-HUNG



TRIPLE
DOUBLE-HUNG



PICTURE
WINDOW WITH
DOUBLE-HUNG
FLANKERS



EQUAL LEG
ARCH
OVER
DOUBLE-
HUNG



TRANSOM
OVER
DOUBLE-
HUNG



TRIPLE TRANSOM
OVER TRIPLE
DOUBLE-HUNG



HALF CIRCLE
OVER
DOUBLE-
HUNG



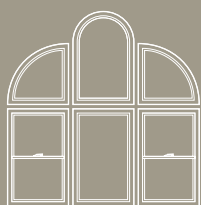
HALF CIRCLE
OVER TWIN
DOUBLE-HUNG



QUARTER CIRCLE
OVER
DOUBLE-HUNG



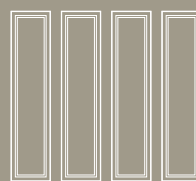
HALF CIRCLE
OVER TRIPLE
DOUBLE-HUNG



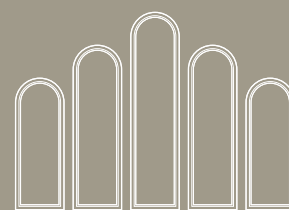
QUARTER CIRCLES,
PALLADIAN,
DOUBLE-HUNG AND
PICTURE WINDOW



EQUAL LEG ARCH OVER
TRIPLE DOUBLE-HUNG



PICTURE WINDOWS



PALLADIAN WINDOWS

DOUBLE | SINGLE-HUNG REMODEL/NEW CONSTRUCTION WINDOWS



Double-hung windows are by far the most popular type of windows in American homes today. Their enduring style blends with and complements a wide variety of architectural styles.

Choose from a double-hung configuration, where both top and bottom sash operate, or a single-hung window, where only the bottom sash operates.



DOUBLE-HUNG WINDOW



SINGLE-HUNG WINDOW



Continuous Frame CONSTRUCTION

When combining single-hung, double-hung, casement or awning windows in a single opening, they're held together in a solid fusion-welded, continuous frame.

Our continuous frame is a single frame that fully surrounds all of the windows, resulting in easier installation, a clean appearance and a weathertight seal.



INTERIOR VIEW SHOWN

70 SERIES DOUBLE-HUNG WINDOWS

- Both top and bottom window sash operate
- A colonial exterior frame enhances your home's curb appeal
- J-Channel allows for attractive trimming of exterior siding
- Tilt-in design for easy cleaning
- Factory applied exterior trim option complements the architectural style of your home
- Custom sizes available



INTERIOR VIEW SHOWN

70 SERIES SINGLE-HUNG WINDOWS

- Bottom window sash operates
- A colonial exterior frame enhances your home's curb appeal
- J-Channel allows for attractive trimming of exterior siding
- Tilt-in design for easy cleaning



50 SERIES SINGLE-HUNG WINDOWS

























































without J-Channel

- Bottom window sash operates
- Flat exterior frame makes it easy to use with brick construction
- Tilt-in design for easy cleaning

SIZE CHARTS

70 SERIES DOUBLE-HUNG WINDOWS

Window and Rough Opening Sizes

Window Size		21 ³ / ₄ "	25 ³ / ₄ "	29 ³ / ₄ "	33 ³ / ₄ "	37 ³ / ₄ "	41 ³ / ₄ "	45 ³ / ₄ "
Rough Opening*		22 ¹ / ₄ "	26 ¹ / ₄ "	30 ¹ / ₄ "	34 ¹ / ₄ "	38 ¹ / ₄ "	42 ¹ / ₄ "	46 ¹ / ₄ "
36 ³ / ₄ "	37 ¹ / ₄ "							
		18210	20210	24210	28210	30210	34210	38210
40 ³ / ₄ "	41 ¹ / ₄ "							
		1832	2032	2432	2832	3032	3432	3832
48 ³ / ₄ "	49 ¹ / ₄ "							
		18310	20310	24310	28310	30310	34310	38310
52 ³ / ₄ "	53 ¹ / ₄ "							
		1842	2042	2442	2842	3042	3442	3842
56 ¹ / ₄ "	57 ¹ / ₄ "							
		1846	2046	2446	2846	3046	3446	3846
64 ³ / ₄ "	65 ¹ / ₄ "							
		1852	2052	2452	2852	3052	3452	3852
68 ¹ / ₄ "	69 ¹ / ₄ "							
		1856	2056	2456	2856	3056	3456	3856
76 ¹ / ₄ "	77 ¹ / ₄ "							
		1862	2062	2462	2862	3062	3462	3862

NOTES

EGRESS SIZE:



































































































































- clear opening of 5.7 sq. ft. or greater
- clear opening width of 20" or greater
- clear opening height of 24" or greater

*Rough opening sizes shown are for frame construction. Call American Craftsman Help at 888-504-0005 or ask The Home Depot® sales associate for other rough opening size information, such as with masonry or block applications.

- Unit dimension is inside frame dimension, not including nailing fin.
- Window elevations are shown with optional grille patterns. Grille pattern shown is standard grille pattern for appropriate window size.
- 5/6 & 6/2 height windows also available as "cottage style" windows (unequal sash). Top sash is shorter than the bottom sash.
- 6/2 height windows also available as "oriel style" (unequal sash). Bottom sash is shorter than the top sash.

70 SERIES SINGLE-HUNG WINDOWS

Window and Rough Opening Sizes

Window Size		20"	24"	28"	30"	32"	36"	38"	40"	44"	48"
Rough Opening*		20 1/2"	24 1/2"	28 1/2"	30 1/2"	32 1/2"	36 1/2"	38 1/2"	40 1/2"	44 1/2"	48 1/2"
36"	36 1/2"										
38"	38 1/2"										
44"	44 1/2"										
46"	46 1/2"										
48"	48 1/2"										
50"	50 1/2"										
52"	52 1/2"										
54"	54 1/2"										
60"	60 1/2"										
62"	62 1/2"										
66"	66 1/2"										
72"	72 1/2"										
74"	74 1/2"										

NOTES

























































EGRESS SIZE:

- clear opening of 5.7 sq. ft. or greater
- clear opening width of 20" or greater
- clear opening height of 24" or greater

*Rough opening sizes shown are for frame construction. Call American Craftsman Help at 888-504-0005 or ask The Home Depot® sales associate for other rough opening size information, such as with masonry or block applications.

- Unit dimension is inside frame dimension, not including nailing fin.
- Window elevations are shown with optional grille patterns. Grille pattern shown is standard grille pattern for appropriate window size.
- 5/0, 5/2 & 5/6 height windows also available as "cottage style" windows (unequal sash). Top sash is shorter than the bottom sash.
- 5/0, 5/2, 6/0 & 6/2 height windows also available as "oriel style" (unequal sash). Bottom sash is shorter than the top sash.

Window and Rough Opening Sizes

Window Size		23 $\frac{3}{8}$ "	27 $\frac{3}{8}$ "	31 $\frac{3}{8}$ "	35 $\frac{3}{8}$ "	37 $\frac{3}{8}$ "	39 $\frac{3}{8}$ "	43 $\frac{3}{8}$ "
Rough Opening*		23 $\frac{7}{8}$ "	27 $\frac{7}{8}$ "	31 $\frac{7}{8}$ "	35 $\frac{7}{8}$ "	37 $\frac{7}{8}$ "	39 $\frac{7}{8}$ "	43 $\frac{7}{8}$ "
35 $\frac{1}{4}$ "	35 $\frac{3}{4}$ "							
		2030	2430	2830	3030	3230	3430	3830
43 $\frac{1}{4}$ "	43 $\frac{3}{4}$ "							
		2038	2438	2838	3038	3238	3438	3838
47 $\frac{1}{4}$ "	47 $\frac{3}{4}$ "							
		2040	2440	2840	3040	3240	3440	3840
51 $\frac{1}{4}$ "	51 $\frac{3}{4}$ "							
		2044	2444	2844	3044	3244	3444	3844
53 $\frac{1}{4}$ "	53 $\frac{3}{4}$ "							
		2046	2446	2846	3046	3246	3446	3846
59 $\frac{1}{4}$ "	59 $\frac{3}{4}$ "							
		2050	2450	2850	3050	3250	3450	3850
65 $\frac{1}{4}$ "	65 $\frac{3}{4}$ "							
		2056	2456	2856	3056	3256	3456	3856
71 $\frac{1}{4}$ "	71 $\frac{3}{4}$ "							
		2060	2460	2860	3060	3260	3460	3860

NOTES

EGRESS SIZE:

- clear opening of 5.7 sq. ft. or greater
- clear opening width of 20" or greater
- clear opening height of 24" or greater

*Rough opening sizes shown are for frame construction. Call American Craftsman Help at 888-504-0005 or ask The Home Depot® sales associate for other rough opening size information, such as with masonry or block applications.

- Unit dimension is inside frame dimension, not including nailing fin.
- Window elevations are shown with optional grille patterns. Grille pattern shown is standard grille pattern for appropriate window size.
- 5/0, 5/2 & 5/6 height windows also available as "cottage style" windows (unequal sash). Top sash is shorter than the bottom sash.
- 6/0 height windows also available as "oriel style" (unequal sash). Bottom sash is shorter than the top sash.

BAY | BOW REMODEL/NEW CONSTRUCTION WINDOWS

70 SERIES BAY WINDOWS



30° ANGLE



45° ANGLE

70 SERIES BOW WINDOWS



3-LITE

10° Angle

15° Angle

30° Angle

45° Angle



4-LITE

10° Angle

15° Angle

30° Angle



5-LITE

10° Angle

15° Angle

22° Angle



70 SERIES BAY & BOW WINDOWS

Bay windows add beauty, dimension and brightness to virtually any room. Customize your bay window with your choice of casement or double-hung windows.

Bow windows feature soft curves and extended views that add elegance and beauty to a room. They're available in 3-, 4- or 5-Lite casement window configurations.

- Available in a variety of angles for a subtle, moderate or pronounced extension
- Wood frame, head and seat board included
- Select from two furniture-grade wood veneer options that are ready for finishing or add a pre-finished stained or painted interior to save you time

Interior Options

Applies to head, seat board, mullions, optional interior casings and optional edge banding.

Unfinished Wood Veneers



Oak



Birch

Pre-Finished

Stained (shown on Oak)



Clear



Light



Dark



Colonial Cherry

Stains available on either Oak or Birch veneers.

Painted



White



Beige

Interior finishes include bottle of touch-up stain or paint and color coordinated putty stick.



Bay window shown with wood veneer

Exterior Options

Applies to individual windows and vinyl material around the windows.



White



Beige



Dark Bronze



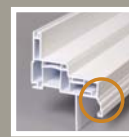
70 SERIES CASEMENT WINDOW

Casement windows are hinged on the side and open outward to the right or to the left. Depending on the home, they can offer traditional charm or contemporary flair.

- Multi-point lock engages from a single lever
- Folding hardware eliminates interference with window treatments
- Custom sizes available
- Frame options available for convenient installation



Nailing fin without J-Channel



Nailing fin with J-Channel



Available with StormDefense™ protection, which includes impact-resistant glass and structural upgrades to meet the tough building codes of hurricane-prone coastal areas.*

70 SERIES AWNING WINDOW

Awning windows open outward from the bottom, allowing for ventilation and protection from the rain. Six styles to choose from help you create a distinctive look for your home.



- J-Channel and nailing fin for convenient installation
- Dual arm hinge for easy, reliable operation
- Custom sizes available
- Folding hardware eliminates interference with window treatments




































Available with StormDefense™ protection, which includes impact-resistant glass and structural upgrades to meet the tough building codes of hurricane-prone coastal areas.*






















































70 SERIES AWNING AND CASEMENT WINDOWS

Window and Rough Opening Sizes

Window Size		24 $\frac{1}{8}$ "	28 $\frac{3}{8}$ "	31 $\frac{1}{2}$ "	35 $\frac{5}{8}$ "	40 $\frac{3}{4}$ "	48"
Rough Opening*		24 $\frac{5}{8}$ "	28 $\frac{7}{8}$ "	32"	36 $\frac{7}{8}$ "	41 $\frac{1}{4}$ "	48 $\frac{1}{2}$ "
17"	17 $\frac{1}{2}$ "						
20 $\frac{1}{2}$ "	21"						
24 $\frac{1}{8}$ "	24 $\frac{3}{8}$ "						
28 $\frac{3}{8}$ "	28 $\frac{1}{2}$ "						
31 $\frac{1}{2}$ "	32"						
35 $\frac{5}{8}$ "	36 $\frac{1}{8}$ "						

70 SERIES
AWNING WINDOWS

Window Size		17 $\frac{1}{2}$ "	20 $\frac{1}{2}$ "	24 $\frac{1}{8}$ "	28 $\frac{3}{8}$ "	31 $\frac{1}{2}$ "	35 $\frac{5}{8}$ "
Rough Opening*		18"	21"	24 $\frac{5}{8}$ "	28 $\frac{7}{8}$ "	32"	36 $\frac{7}{8}$ "
24 $\frac{1}{8}$ "	24 $\frac{3}{8}$ "						
28 $\frac{3}{8}$ "	28 $\frac{1}{2}$ "						
35 $\frac{5}{8}$ "	36 $\frac{1}{8}$ "						
40 $\frac{3}{4}$ "	41 $\frac{1}{8}$ "						
48"	48 $\frac{1}{4}$ "						
52 $\frac{3}{8}$ "	53 $\frac{1}{8}$ "						
59 $\frac{1}{4}$ "	60 $\frac{1}{8}$ "						
64 $\frac{1}{8}$ "	65 $\frac{1}{8}$ "						
71 $\frac{1}{8}$ "	72 $\frac{1}{8}$ "						

70 SERIES
CASEMENT WINDOWS

NOTES

EGRESS SIZE:

- ^ windows meet egress with egress hardware
- ^^ windows meet egress with standard hardware
 - clear opening of 5.7 sq. ft. or greater
 - clear opening width of 20" or greater
 - clear opening height of 24" or greater

- Unit dimension is inside frame dimension, not including nailing fin.
- Window elevations are shown with optional grille patterns. Grille pattern shown is standard grille pattern for appropriate window size.

*Rough opening sizes shown are for frame construction. Call American Craftsman Help at 888-504-0005 or ask The Home Depot® sales associate for other rough opening size information, such as with masonry or block applications.

GLIDING REMODEL/NEW CONSTRUCTION WINDOWS



70 SERIES GLIDING WINDOW with J-Channel

- Colonial exterior frame design enhances your home's appearance and adds curb appeal
- J-Channel and nailing fin for convenient installation
- Dual weatherstripping creates a weathertight seal between you and the elements

50 SERIES GLIDING WINDOW without J-Channel

- Flat exterior frame design makes it easy to use with brick construction
- Dual weatherstripping creates a weathertight seal between you and the elements

Gliding windows feature a panel that slides horizontally to give you improved ventilation. Available in three different configurations to enhance the style of your home.



XX



XOX



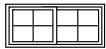
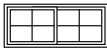
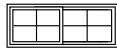
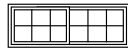
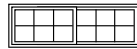
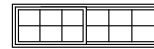





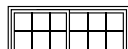
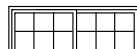
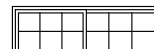


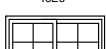

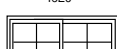

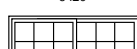



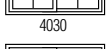
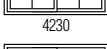
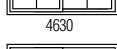
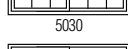
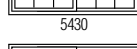
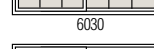







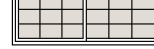









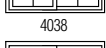
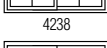
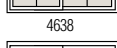
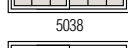
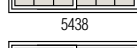
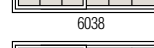























XOX WIDE



70 SERIES | 50 SERIES GLIDING WINDOWS

Window and Rough Opening Sizes

Window Size		24"	36"	48"	50"	54"	60"	64"	72"
Rough Opening*		24 1/2"	36 1/2"	48 1/2"	50 1/2"	54 1/2"	60 1/2"	64 1/2"	72 1/2"
19"	19 1/2"								
23"	23 1/2"								
35"	35 1/2"								
41"	41 1/2"								
43"	43 1/2"								
47"	47 1/2"								
49"	49 1/2"								
51"	51 1/2"								
53"	53 1/2"								
59"	59 1/2"								

NOTES



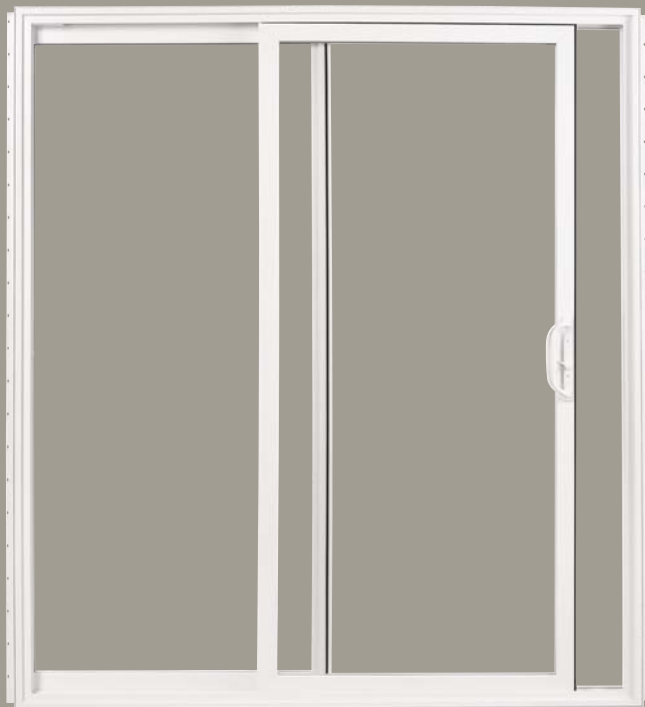
EGRESS SIZE:

- clear opening of 5.7 sq. ft. or greater
- clear opening width of 20" or greater
- clear opening height of 24" or greater

- Unit dimension is inside frame dimension, not including nailing fin.
- Window elevations are shown with optional grille patterns.
Grille pattern shown is standard grille pattern for appropriate window size.

*Rough opening sizes shown are for frame construction. Call American Craftsman Help at 888-504-0005 or ask The Home Depot® sales associate for other rough opening size information, such as with masonry or block applications.

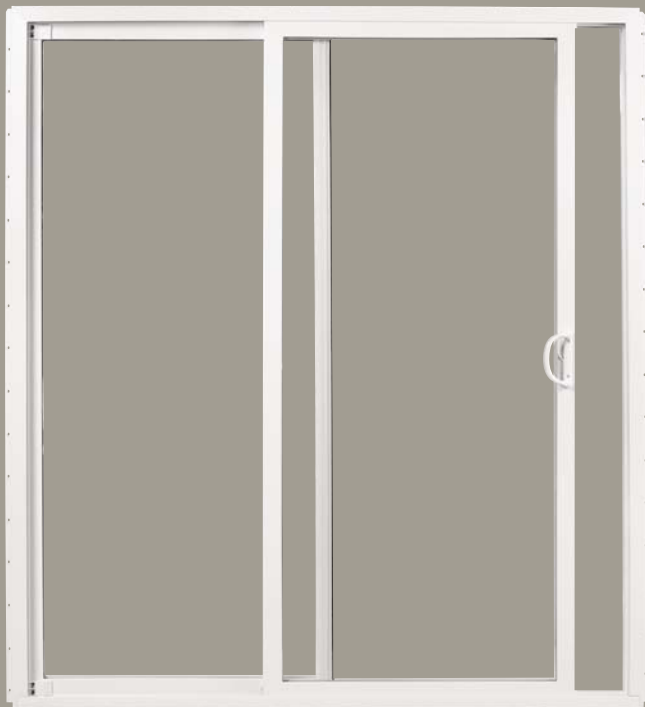
PATIO DOORS REPLACE/REMODEL/NEW CONSTRUCTION



70 SERIES
GLIDING PATIO DOOR

INTERIOR VIEW SHOWN


Our premium 70 Series patio door has a clean, attractive design that adds a touch of elegance to any home. It is fully assembled for fast and easy installation.



50 SERIES
GLIDING PATIO DOOR

INTERIOR VIEW SHOWN

Our 50 Series patio doors offer flexibility to meet your project needs and budget. They are available fully assembled to save you installation time, or as a kit that allows for easier transportation to your home or for a second-story installation.

FEATURES	70 SERIES	50 SERIES
LOW-MAINTENANCE VINYL NEVER NEEDS PAINTING	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
SMOOTH-OPERATING BALL-BEARING ROLLERS	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
STEEL REINFORCED CONSTRUCTION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
MULTI-POINT LOCK SYSTEM	<input checked="" type="checkbox"/>	
EXTERIOR KEYED LOCK OPTION	<input checked="" type="checkbox"/>	
AVAILABLE WITH SATIN NICKEL HARDWARE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
BUILT-IN-BLINDS OPTION		<input checked="" type="checkbox"/>
FULLY ASSEMBLED	<input checked="" type="checkbox"/>	Optional
J-CHANNEL	<input checked="" type="checkbox"/>	
 OPTIONAL FOR COASTAL AREAS*	<input checked="" type="checkbox"/>	



NEW PATIO DOOR

with convenient built-in blinds

50 SERIES DOOR WITH BUILT-IN BLINDS

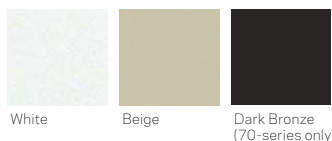
- Blinds are located between the panes of glass, protected from dust and damage
- Raise, lower or tilt blinds to easily control the amount of light and privacy desired
- Cordless design enhances safety for homes with children and pets
- Glass is easy to clean without the need to move blinds

Choices that make
American Craftsman®
windows your own.



COLOR OPTIONS

American Craftsman® windows and doors are available in white, beige and dark bronze.



HARDWARE

Durable hardware is color-matched to the interior of your window.



Beige | White

Dark Bronze will have a white interior

Printing limitations prevent exact color replication.

See a sales associate at The Home Depot® for actual color samples.

**Performance ratings vary by product lines. See the individual performance values and consult your code official for requirements in your area.

GLASS OPTIONS

Choose your glass efficiency:

Low-E Glass

(Formerly known as Low-E 2)

Helps lower heating and cooling bills and helps keep your home comfortable year-round.

Low-E SmartSun™

(Formerly known as Low-E 3)

Provides superior savings on heating and cooling costs and blocks 95% of harmful UV rays that can cause home furnishings to fade.

Low-E Sun

(Formerly known as Low-E LS)

This Low Solar (LS) option available in southern regions blocks more heat from the sun than the regular clear glass, helping to reduce Solar Heat Gain. It helps products meet many new strict code requirements in southern areas.

Low-E PassiveSun® **NEW**

Ideal for northern climates, PassiveSun allows more heat from the sun into your home, helping to reduce heating costs during colder months.

Low-E PassiveSun® Heatlock® **NEW**

Our Heatlock coating helps reflect escaping heat back into your home resulting in improved U-Factor ratings.

ADDITIONAL GLASS OPTIONS

■ TEMPERED GLASS

Heat-treated glass shatters into pebble-sized pieces instead of larger shards or slivers of glass, reducing the risk of injury. Standard in all American Craftsman® patio doors and optional for windows where safety glass is necessary. Check with your contractor or local building code official for details.

■ IMPACT RESISTANT GLASS

Designed with coastal areas in mind, impact-resistant glass from American Craftsman has a layer of clear polymer between two sheets of glass, providing a layer of protection from extreme weather and flying debris. It also provides maximum security and sound reduction qualities.

■ OBSCURE GLASS

Distorts or obscures the view through a window or patio door for privacy purposes or for decoration.

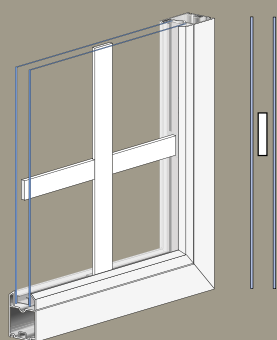


OBSCURE | CLEAR

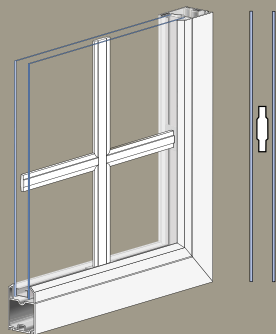
GRILLE OPTIONS

GRILLES BETWEEN THE GLASS

Grilles between the glass add style to your windows and doors and make cleaning easy.



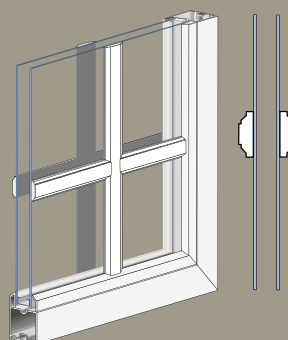
FLAT PROFILE



CONTOUR PROFILE

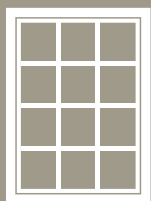
SIMULATED DIVIDED LIGHT

Grilles are permanently applied to the glass,** providing a more authentic look.

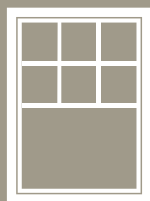


CONTOUR PROFILE

GRILLE PATTERNS Choose from the patterns below, or ask a sales associate at The Home Depot® to help you create a custom grille.



COLONIAL



COLONIAL
(upper sash only)



FARMHOUSE



ESTATE



PRAIRIE



VALENCE



DIAMOND***



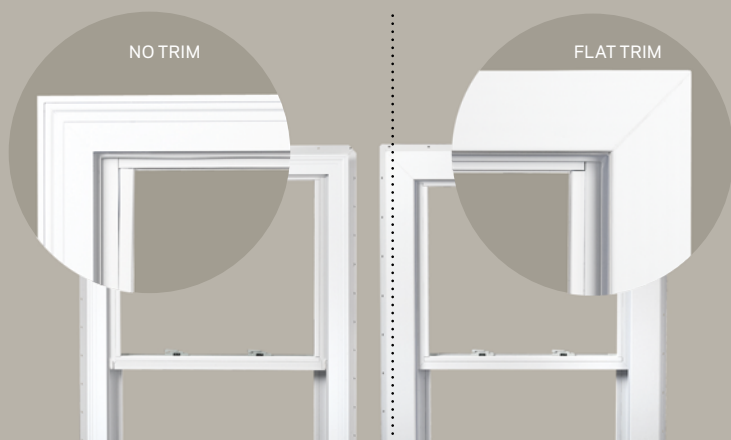
CUSTOM

**Available only on certain products. Ask a sales associate for details.

***Available with flat grilles only.

FINISHING ACCESSORIES

American Craftsman® windows made for remodeling or new construction are available with various finishing options for a quick and professional finish.



FLAT EXTERIOR TRIM**

Exterior trim complements the architectural style of your home, and our trim is factory applied, so it saves installation time and adds to the window's weathertightness.

Available on the 70 Series Double-Hung window



EXTENSION JAMB

EXTENSIONS JAMBS

Extension jambs are used to increase the depth of the window jamb to match the wall depth. Available in factory applied $4\frac{9}{16}$ " or $6\frac{9}{16}$ " wall depth, in either unfinished or primed wood, making installation easier.



DRYWALL CHANNEL

DRYWALL

DRYWALL RETURN

Used instead of extension jambs and interior trim to create a clean transition from your window to the drywall. A factory applied channel surrounds the window and allows the drywall to slide into it for a clean finish around your window. Accommodates both $1\frac{1}{2}$ " and $5\frac{5}{8}$ " drywall.



WINDOW WITHOUT
J-CHANNEL FILLER

WINDOW WITH
J-CHANNEL FILLER

J-CHANNEL FILLER

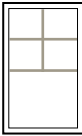

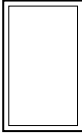

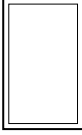
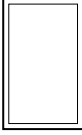

Used with our windows that have a J-Channel, this factory applied filler strip leaves a flush, flat surface around the perimeter of the window where lap siding is butted or stucco is applied. If siding will be inserted into the J-Channel, the filler is not necessary.

J-CHANNEL FILLER





CUSTOMER WORKSHEET

ROOM	WINDOW OR PATIO DOOR STYLE	SERIES	SIZE WIDTH X HEIGHT	GRILLES	OPTIONS
<i>Living Room</i>	<i>double-hung</i>	<i>70</i>	<i>25 3/4</i> W x <i>40 3/4</i> H		<i>flat exterior trim</i>
1 _____	_____	_____	_____ W x _____ H		_____
2 _____	_____	_____	_____ W x _____ H		_____
3 _____	_____	_____	_____ W x _____ H		_____
4 _____	_____	_____	_____ W x _____ H		_____
5 _____	_____	_____	_____ W x _____ H		_____
6 _____	_____	_____	_____ W x _____ H		_____

**Our Limited Lifetime
Warranty** provides peace of
mind for reliable, energy-efficient
performance. It covers the vinyl,
insulated glass seal and hardware
against manufacturer defects for
as long as you own your home.
For complete details, visit
americancraftsmanwindows.com

American Craftsman[®]
by **Andersen**



For more information, visit
americancraftsmanwindows.com
or call 1-888-504-0005



Andersen makes windows and doors
that meet ENERGY STAR[®] performance
requirements in all 50 states.

**Sold exclusively at
The Home Depot[®]**



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